



SENSORS FOR PACKAGING TECHNOLOGY





CONVINCING PACKAGING SOLUTIONS - PEPPERL+FUCHS OFFERS INFINITE POSSIBILITIES

The following product overview shows suitable sensors for your application in packaging technology:

- See our large selection of photoelectric standard sensors for fast feed systems, filling, metering, sealing, packaging, grouping and cartoning.
- For detecting arbitrary objects independent of their brightness, composition, structure and colour see our selection of reflex light beam switches with background suppression.
- Improve efficiency with our light barriers for shrink film packaging and glass detection.
- Our colour and printing mark scanners are suitable for the detection of printing, colour and pattern marks.
- Our large selection of light guides offer solutions for space-restricted applications.
- Rotary encoders and inductive sensors for the positioning of machine components.
- Need to check the contents and level control? No problem with our capacitive or ultrasonic sensors.
- Our vision sensors are used for demanding tasks in quality assurance.
- For the identification of objects, it is recommended that you use the reader and monitoring units for barcodes and Data Matrix codes.
- AS-Interface for the intelligent cabling of the sensor technology.
- To meet safety at work and personal security standards, we offer a series of photoelectric safety sensors and the corresponding monitoring units in the safety categories 2 and 4.
- Looking for the matching accessories? Take a look at this brochure.

If you feel something is missing ... tell us about it!

Pepperl+Fuchs – specialists in Sensor Technology for over half a century with worldwide presence – is already working on the solutions to your requirements of tomorrow!

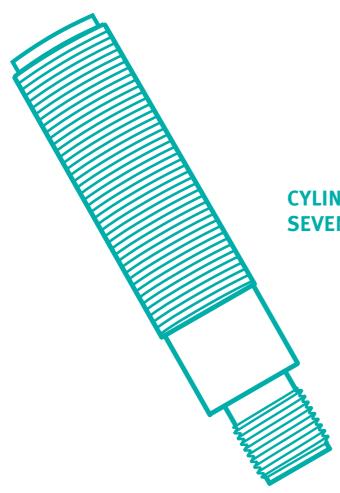


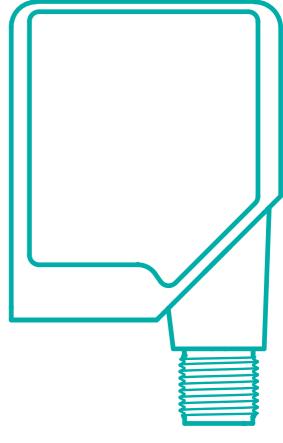


TWO HOUSING TYPES
WITH DIFFERENT PRINCIPLES
OF OPERATION MEET UP TO
YOUR REQUIREMENTS ...

SQUARE-SHAPED SENSORS OF SERIES 12 – FIVE PRINCIPLES OF OPERATION

- SINGLE PATH LIGHT BEAM SWITCH SERIES M12/MV12
- REFLEX LIGHT BEAM SWITCH SERIES MLV12-54
- PRINTING MARK SCANNER SERIES DK12
- REFLEX LIGHT BEAM SWITCH WITH BACKGROUND SUPPRESSION SERIES MLV12-8-H
- ULTRASONIC SENSOR SERIES F12





CYLINDRICAL SENSORS OF SERIES 18 – SEVEN PRINCIPLES OF OPERATION

- SINGLE PATH LIGHT BEAM SWITCH –
 SERIES VS18/VSE18
- REFLEX LIGHT BEAM SWITCH SERIES VL18-54
- REFLEX LIGHT BEAM SWITCH WITH BACKGROUND SUPPRESSION SERIES VT18-8-H
- LIGHT GUIDE DEVICE SERIES VL18-LL
- ULTRASONIC SENSOR SERIES 18GM
- CAPACITIVE SENSOR SERIES 18GM
- INDUCTIVE SENSOR SERIES 18GM



PHOTOELECTRIC SINGLE PATH LIGHT BEAM SWITCHES

MINIATURE TYPE









		1	VISC	*		00	100	
	M4.1/MV4.1	M7/MV	7	M71/MV	71	M12/MV12	VI	50
Highlights	 Miniature type Push-pull output Sensitivity adjuster Test input 	TEACH-IN i	i-visibility LED inverse to extraneo gainst mutual in accordance vice60947-5-2	us light and interference	outlet	 Bright, high-visibility LEt rear of device HF insensitive to extranagainst mutual interfere Additional alignment aid optical system TEACH-IN switch for adjacontrast detection steps 	eous light and pence behind the recustment of the	protected seiver
Range	5 m			4.5 m			25 m	
Light emitter	Red LED			Red LED			Red LED	
Light spot diameter	approx. 260 mm at 2500 mm			40 mm at 3.5	m	annre	ox. 400 mm at	16 m
Operating voltage	10 V DC 30 V DC			OC 30 V DC			V DC 30 V I	
Switching type	Light ON/Dark ON			Dark ON			N/Dark ON, swi	
Signal output	Push-pull output	1 PNP transistor	1 NPN transistor	1 PNP transistor	1 NPN transistor	1 push-pull	2 PNP transistors	1 push-pull output
Switching voltage/current	max. 30 V DC/max. 0.2 A		max. 30 V	DC/max. 100	mA	max.	30 V DC/max.	0.2 A
Switching frequency	500 Hz		. 1	1000 Hz			1000 Hz	
Stability control output		1 PNP stability control output (Alarm)	1 NPN stability control output (Alarm)	1 PNP stability control output (Alarm)	1 NPN stability control output (Alarm)	1 PNP stat	oility control out	put (Alarm)
Test input	Emitter switch-off with +UB		Emitter sw	vitch-off with +	ÜB	Emitte	er switch-off wi	th 0 V
Function displays	Switching status/Stabling control	Power-on/sho	rt circuit/switch	ning status/stab	ility control/TEACH-IN	Power-on/short circuit/switching	g status/stability c	ontrol/TEACH-IN/alignment aid
Operating temperature	-20 °C +60 °C		-20 °	C +60 °C		-4	40 °C +60 °	С
Dimensions WxHxD	18 mm x 31.4 mm x 13.9 mm		23 mm x	31 mm x 11 m	nm		ım x 49 mm x	
Connection	M8 metal plug connector, 4-pin		M8 plastic p	lug connector,	4-pin	M12 metal plug connector, 4-pin, rotatable 90°	M12 metal plug connector, 4-pin, rotatable 90°	Fixed cable 2.5 m
Order code	M4.1/MV4.1/40b/95/110	M7/MV7/59/76a/82b/103/143	M7/MV7/59/76a/102/126b/143	M71/MV71/59/76a/82b/103/143	M71/MV71/59/76a/102/126b/143	M12/MV12-F1/76b/82b/124/128	M12/MV12-F1/47/76b/82b/124	M12/MV12-F1/76b/82b/115/128



Signal converter

for series KT10, KT10-8-H and KS/KSE10



VS18/VSE18-LAS

- Threaded light beam switch in metal housing, M18 x 65 mm
- Visible red laser light, protection class 2
- Push-pull output stage, 200 mA
- Mechanical Light ON/Dark ON switchover and sensitivity adjuster
- Focusable optical system

Detection of small objects in the near zone
60 m
Red laser diode
adjustable
10 V DC 30 V DC
Light ON/Dark ON switching, adjustable
1 push-pull output
max. 30 V DC/max. 0.2 A
5000 Hz

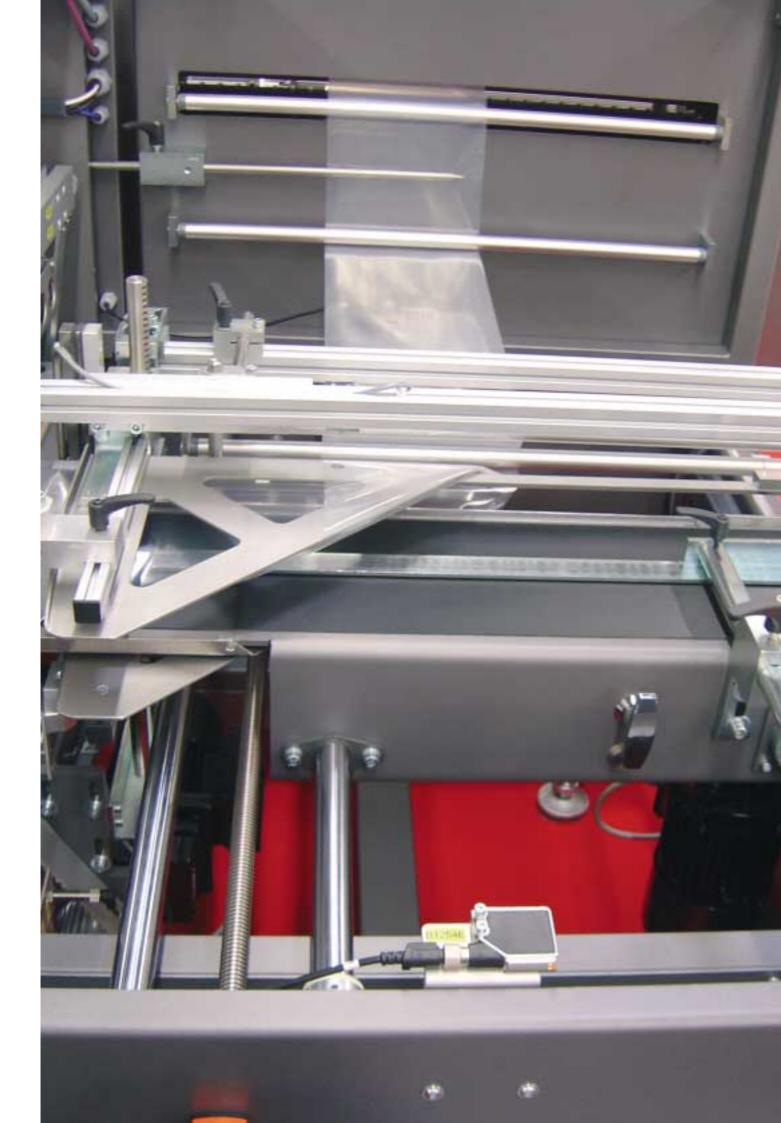
Emitter switch-off with +UB
Power-on/short circuit/switching status/stability control
-25 °C +60 °C
M18 x 65 mm
M12 Vario-Quick connector, 4-pin
/SE18-LAS/40a/76a/118/128



Switching voltage/current **Switching frequency** 70 Hz **Function displays** Switching status/stability control Operating temperature -20 °C ... +60 °C **Dimensions WxHxD** 58 mm x 90 mm x 18 mm Connection Screw terminals Order code SU10/40a/49/116



Signal converter	SU11	
Operating voltage	10 V DC 30 V DC	
Circuit function type	Light ON/Dark ON	
Signal output	1 PNP and 1 NPN transistor	
Switching voltage/current	max. 30 V DC/max. 0.2 A	
Switching frequency	70 Hz	
Function displays	Switching status/stability cor	ntrol
Operating temperature	-20 °C +60 °C	
Dimensions WxHxD	40 mm x 60 mm x 20 mm	
Connection	Fixed cable 2.5 m	M12 connector, 4-pin
Order code	SU11/40a/49/115	SU11/40a/49/92





PHOTOELECTRIC REFLEX LIGHT BEAM SWITCHES IN CUBIC SHAPE

MINIATURE TYPE







ML	4.1	-54	-F
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■ Miniature type

ML7-55

Miniature type

ML71-55

■ Bright, high-visibility LED indicators to front

Highlights	■ Push-pull output ■ Sensitivity adjuster		mutual int Bright, hig	erference h-visibility LED in accordance v	indicators with proposed s	rotected against standard IEC60947-5-2 light outlet	impact-resis Mechanical and sensitiv HF insensiti	sing - watertigh stant – IP67 Light ON/Dark	ON changeover us light and
Range	10001	mm			2.8 m			7 m	
Light emitter	Red L				Red LED			Red LED	
Light spot diameter	approx. 20 mm			approx.	180 mm at 2.5	5 m	app	rox. 130 mm a	t 5 m
Operating voltage	10 V DC				DC 30 V DC			0 V DC 30 V	
Switching type	Light ON/Dark ON				Dark ON			ON/Dark ON, sv	
Signal output	Push-pull		1 PNP transistor	1 NPN transistor	1 PNP transistor	1 NPN transistor	1 push-pull output	1 push-pull output	2 PNP transistors
Switching voltage/current	max. 30 V DC/	max. 0.2 A		max. 30 \	V DC/max. 100	mA	max	. 30 V DC/max.	0.2 A
Switching frequency	500 I	Hz			1000 Hz			1000 Hz	
Stability control output		1 PNP stability control output (Alarm)	1 PNP stability control output (Alarm)	1 NPN stability control output (Alarm)	1 PNP stability control output (Alarm)	1 NPN stability control output (Alarm)	1 PNP stability	control output	(Alarm)
Test input				'	'		Emit	ter switch-off w	vith 0 V
Function displays	Switching status/s	stability control	Power-on/short circuit//switching status/stability control/TEACH-IN -25 °C +60 °C 23 mm x 31 mm x 11 mm		Switching status/stability control -40 °C +60 °C				
Operating temperature	-20 °C ·	+60 °C							
Dimensions WxHxD	18 mm x 31.4 m	m x 13.9 mm			41.5 mm x 49 mm x 15 mm				
Connection	M8 metal plug co	nnector, 4-pin		M8 plastic	plug connector	, 4-pin	M12 metal plug connector, 4-pin, rotatable 90°	Fixed cable 2.5 m	M12 metal plug connector, 4-pin, rotatable 90°
Order code	ML4.1-54-F/40b/95/110	ML4.1-54-F/82b/95/110	ML7-55/59/82b/103/143	ML7-55/59/102/126b/143	ML71-55/59/82b/103/143	ML71-55/59/102/126b/143	MLV12-54/76b/124/128	MLV12-54/76b/115/128	MLV12-54/47/76b/124











MLV41	-54-G
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- Bright, high-visibility LED indicators to front and rear of deviceRobust slim aluminium housing

- RL28-55-V
- Bright, high-visibility LED indicators to front and rear of device

Robust housirMechanical Li adjuster		ct-resistant - over and ser	- IP67 nsitivity	Robu HF i mut	ust slim alumini nsensitive to ex ual interference	traneous light and protected a	gainst	and rear of devic Foreground supp of shrink film-wr Mechanical Light and sensitivity ac	ression, for the detection apped objects t ON/Dark ON changeover djuster raneous light, even with		
100 450		0.1							10		
100 mm 450	mm Red laser diode	21 m				4 m		r	12 m Red LED		
approx 0.5 mm	at 150 mm to 400 mm		mm at 15 m		,	Red LED approx. 80 mm at 3 m			00 mm at 12 m		
арргох. О.Э ППП	10 V DC 30 V D		IIIII at 15 III	10 V DC 30 V DC				OC 30 V DC			
	Light ON/Dark ON, swit			Liaht ()	N/Dark ON	Light ON/Dark ON, switch:	ahle		ark ON, switchable		
	Push-pull output			lling-daile		1 push-pull output	1 PNP transistor	-	P transistors		
	max. 30 V DC/max. 10	00 mA		max. 30 V DC/max. 0.2 A			max. 30 '	V DC/max. 0.2 A			
	2500 Hz					1000 Hz	ı		000 Hz		
11	PNP stability control outp	out (Alarm)					1 PNP stability control output (Alarm)	1 PNP stability	control output (Alarm)		
	Emitter switch-off wit	h 0 V		Emitter switch-off with +UB							
Power-on/s	hort circuit/switching sta	atus/stability	control	Power-	ower-on/short circuit/switching status/stability control/TEACH-IN						ng status/stability control
	-40 °C +60 °					-40 °C +60 °C		-40 °C +60 °C			
_	41.5 mm x 49 mm x 1			_		nm x 62.4 mm x 13.6 mm		54.3 mm x 88 mm x 25.8 mm			
M12 metal plug connection, 5-pin	M8 metal plug connector, 4-pin	M12 metal plug connection, 5-pin	M8 metal plug connector, 4-pin	M12 metal plug connection, 5-pin	M8 metal plug connector, 4-pin	M12 metal plug connection, 5-pin		M12 plastic plug connector, 5-pin	Fixed cable 2.5 m		
MLV12-54-LAS-300/76b/110/124	MLV12-54-LAS-300/76b/95/110	MLV12-54-LAS/76b/110/124	MLV12-54-LAS/76b/95/110	MLV41-54-G/25/123/124/136	MLV41-54-G/25/95/136	MLV41-54-G/76a/110/123/124	MLV41-54-G/82b/103/123/124	RL28-55-V/47/82b/105	RL28-55-V/47/82b/115		



PHOTOELECTRIC RETRO-REFLECTIVE SENSORS IN CYLINDRICAL SHAPE



VL18-54-M-LAS	ISO\$	VL18-54-MS V	ISO 	CP18	
 Threaded light beam switch i Clear control panel with espe HF insensitive to extraneous mutual interference 	cially bright LED indicators	 Threaded light beam switch Side light outlet Clear control panel with esp HF insensitive to extraneou mutual interference 	pecially bright LED indicators	M18 plastic	ght beam switch in housing versions available
18	m		m	4 m	4 m
Red lase			I LED		ared LED
approx. 150 mm x 100 mm at			ı at 3.5 m		Oark ON
10 V DC			30 V DC		C 30 V DC
Light ON/Dark			ON, switchable	1012	0 III 00 1 D0
1 PNP transistor	1 push-pull output	1 PNP transistor	1 push-pull output	1 PN	P transistor
max. 30 V DC/			C/max. 200 mA	max. 30V	DC /max. 0.15 A
500			0 Hz		500 Hz
1 PNP stability control output (Alarm)		1 PNP stability	n dino		
Power-on/short circuit/swite	ching status/stability control	Power-on/short circuit/swit	ching status/stability control	Swite	ching status
-25 °C			+55 °C		C +50 °C
M18 x			91 mm		3 x 60 mm
M12 metal plug connec			ctor, 4-pin (Vario-Quick)	Fixed cable 2 m	Plastic plug connector M12, 4-pin
VL18-54-M-LAS/32/40a/82b/118	VL18-54-M-LAS/40a/118/128	VL18-54-M/32/40a/82b/118	VL18-54-M/40a/118/128	CP18LDPD2	CP18LDPDC



PHOTOELECTRIC REFLEX LIGHT BEAM SWITCHES FOR GLASS DETECTION





VISO

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 Bright, high-visibility LED indicators to front and rear of device
 Mechanical Light ON/Dark ON changeover and TEACH-IN switch for Bright, high-visibility LED indicators to front and rear of device

Highlights	Mechanical Light C changeover and TE adjustment of the steps	DN/Dark ON EACH-IN switch for	resistant Mechani	nousing - watertigh :- IP67 cal Light ON/Dark N switch for adjus	ON change	over and		
Range	5	m		4 r	n			
Light emitter		I LED		Red I				
Light spot diameter		mm at 4 m		approx. 80 r				
Operating voltage		30 V DC		10 V DC				
Switching type		ON, switchable		Light ON/Dark (مام		
Signal output	, and the second	ransistors	_	_				
Signal vulput	Z FINF U	ansisuis	1 push-pull output	1 push-pull output	1 push-pull output	2 PNP transistors		
Switching voltage/current	max. 30 V D	C/max. 0.2 A		max. 30 V DC	max. 0.2 A			
Switching frequency	100	00 Hz		1000) Hz			
Stability control output					1 PNP stability control output (Alarm)	1 NPN stability control output (Alarm)		
Test input			Emitter swit	tch-off with 0 V				
Function displays	Switching status	s/stability control	Swit	ching status/stabi	lity control/T	EACH-IN		
Operating temperature	-40 °C +60 °C 54.3 mm x 88 mm x 25.8 mm		-40 °C +60 °C					
Dimensions WxHxD			41.5 mm x 49 mm x 15 mm					
Connection	Plastic plug connector M12, 5-pin	Fixed cable 2.5 m	M12 metal plug connector, 4-pin, rotatable 90°	Fixed cable 2,5 m	M12 metal plug connector, 4-pin, rotatable 90°	M12 metal plug connector, 4-pin, rotatable 90°		
Order code	RL28-54-G/47/105	RL28-54-G/47/115	MLV12-54-G/76b/124/128	MLV12-54-G/76b/115/128	MLV12-54-G/32/82g/124	MLV12-54-G/30/124/126g		





MLV41-54-G

- Bright, high-visibility LED indicators to front and rear of device
 Robust slim aluminium housing
 HF insensitive to extraneous light and protected against mutual interference
 TEACH-IN switch for adjustment of the contrast detection steps and external teach input

 Switchable to mode "N" = reflex light beam switch with polarisation filter

### And the stability of the stability o			l	l			l	ľ		l	l	П		
Dark ON Light ON/Dark ON, switchable Dark ON Light ON/Dark ON, switchable Ind-4 Spirit On Hz Emitter switch-off with +UB Power-on/short circuit/switching status/stability control/TEACH-IN -40 °C +60 °C 31 mm x 62.4 mm x 13.6 mm And I I I I I I I I I I I I I I I I I I I	MLV41-54-G/25/123/124/136	M12 metal plug connection, 5-pin								Light ON/[
To V DC 30 V DC Light ON/Dark ON, switchable Ind-up that the proof of the p	MLV41-54-G/25/95/136	M8 metal plug connector, 4-pin		Power-on/sl	_			0 0	push-pull utputs	Dark ON				
V DC 30 V DC Light ON/Dark ON, switchable Ind-thus thus the properties of th	MLV41-54-G/25/115/123/136	Fixed cable 2,5 m					IIIax.	may			 annı			
1 PNP stability 1 PNP control output transistor (Alarm)	MLV41-54-G/76a/110/123/124	M12 metal plug connection, 5-pin		itching status/stability control/TI	Emitter switch-off with ⊥IIR				push-pull utput		rov 80 mm at 3 m	NEU LED	Red LED	4 m Red LED
	MLV41-54-G/82b/103/123/124			EACH-IN	1 P con (Ala	NP stability trol output rm)		- =	PNP ansistor	chable				

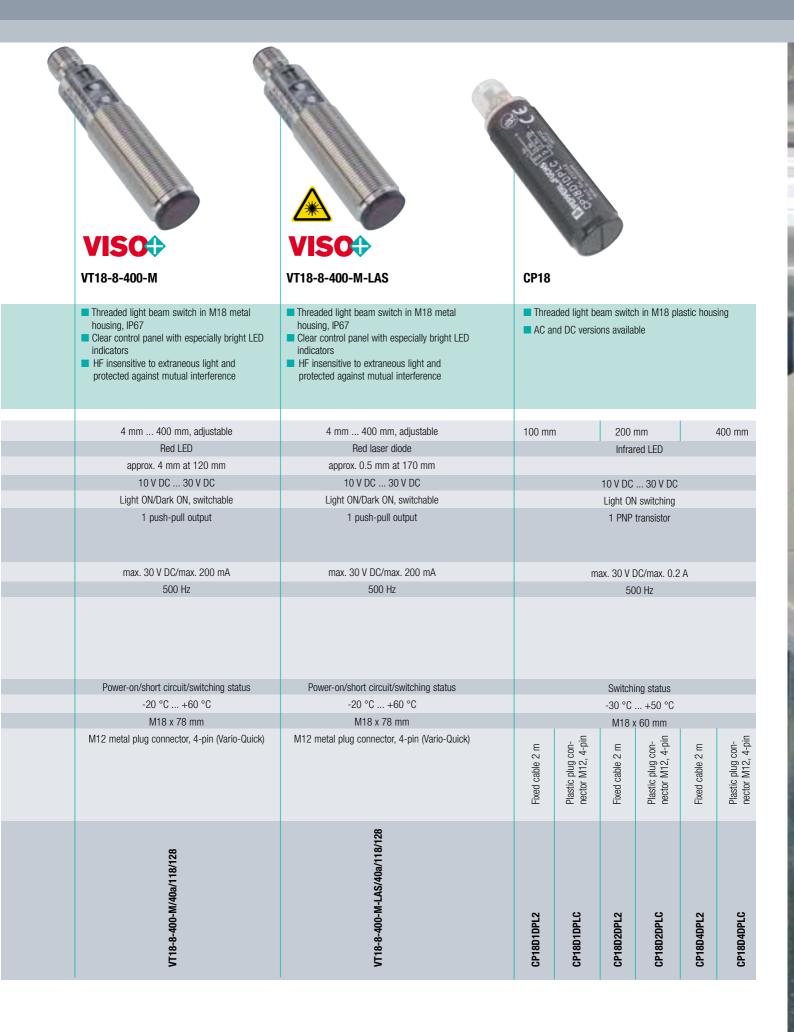






PHOTOELECTRIC REFLEX LIGHT BEAM SWITCHES

MINIATURE		/ISO	ı						MINIATURE TYPE
	ML7	-8	ML71-8	1	GLV12-8	3			KT10-8
Highlights	mutual Bright, I	nsitive to extrai interference nigh-visibility LI N in accordance	ED indicators	d protected against d standard IEC60947-5-2 ght outlet	Light ON connect	eaded housing V/Dark ON :ion programm:	, nickel plated able	brass	 Miniature version in M4 housing Housing material: High-grade steel The SU10 or SU11 signal converter is required for operation
Range		20	mm 200 m	ım		0 mm	200 mm		0 mm 80 mm, adjustable
Light emitter	20 mm 200 mm				Red LED			Infrared LED	
Light spot diameter		approx	k. 15 mm at 2	00 m	1.00 223		approx. 15 mm at 80 mm		
Operating voltage			V DC 30 V [10 V DC 30 V DC			10 V DC 30 V DC	
Switching type			nt on switchin		Light ON: +UB/Dark ON: 0 V				
Signal output	1 PNP transistor	1 NPN transistor	1 PNP transistor	1 NPN transistor	1 NPN transistor	1 PNP transistor	1 NPN transistor	1 PNP transistor	rter –
Switching voltage/current		max. 30	V DC/max. 1	00 mA		max. 30 V	DC/max. 300 r	nA	9
Switching frequency			1000 Hz			-	700 Hz		nal conv
Stability control output									See signal converter page 6
Function displays	Power-on/			stability control/TEACH-IN			hing status		
Operating temperature		-2	5 °C +60 °	С	-25 °C +55 °C			-20 °C +60 °C	
Dimensions WxHxD			x 31 mm x 1		ø 12 mm x L 65 mm ø 12 mm x L 55 mm			M4 x 25 mm	
Connection		M8 plasti	c plug connect	tor, 4-pin	M12 metal connection		Fixed cable	e 2 m	Fixed cable 1.5 m
Order code	ML7-8-200/25/103/143	ML7-8-200/25/102/143	ML71-8-200/25/103/143	ML71-8-200/25/102/143	GLV12-8-200/36/40b/92	GLV12-8-200/37/40b/92	GLV12-8-200/36/40b/115	GLV12-8-200/37/40b/115	KT10-8-80



PHOTOELECTRIC REFLEX LIGHT BEAM SWITCHES







MINIATURE VERSION

ML6-8-H



	ML6-8-H				
Highlights	 Miniature version Bright, high-visibility LED indicators to front and rear of device HF insensitive to extraneous light and protected against mutual interference Precise background suppression - also on reflecting objects Minimal black/white difference Small, sharp light spot Numerous and sturdy mounting alternatives with metal reinforcement 				
Range		10 40 mm, background suppression from 50 mm	10 60 mm, background suppression		
Light emitter (> 6%)	Red LED	Red LED	Red LED		
Light spot diameter	approx. 1.5 mm at 20 mm	approx. 3 mm at 40 mm	approx. 4 mm at 60 mm		
B/W difference	1 mm	3 mm	10 mm		
Operating voltage type		10 V DC 30 V DC			
Switching type	Light ON/Dark ON				
Signal output	2 push-pull outputs				
Switching voltage/current		max. 30 V DC/max. 100 mA			
Switching frequency	1000 Hz				
Function displays	Power-or	n/short circuit/undervoltage/switching status			
Operating temperature		20 °C +60 °C			
Dimensions WxHxD		18 mm x 13.9 mm x 31.4 mm			
Connection	M8 plastic plug connector, 4-pin				
Order code	ML6-8-H-20-RT/59/95/136	ML6-8-H-40-RT/59/95/136	ML6-8-H-60-RT//59/95/136		



MINIATURE VERSION

ML6-8-H*/65A



- Miniature version
- Adjustable range

		 Adjustable range Bright, high-visibility LED indicators to front and rear of device HF insensitive to extraneous light and protected against mutual interference Precise background suppression – also on reflecting objects Minimal black/white difference Small, sharp light spot Numerous and sturdy mounting alternatives with metal reinforcement
n from 80 mm	10 mm 80 mm, background suppression from 100 mm	15 mm 120 mm, adjustable
	Red LED	Red LED
	approx. 6 mm at 80 mm	approx. 5 mm at 120 mm
	15 mm	< 10 %
	10 V DC 30 V DC	10 V DC 30 V DC
	Light ON/Dark ON	Light ON /Dark ON, wiring programmable
	2 push-pull outputs	2 push-pull outputs
	max. 30 V DC/max. 100 mA	max. 30 V DC/max. 100 mA
	1000 Hz	1000 Hz
	Power-on/short circuit/undervoltage/switching status	Power-on/short circuit/undervoltage/switching status
	20 °C +60 °C	20 °C +60 °C
	18 mm x 13.9 mm x 31.4 mm	18 mm x 13.9 mm x 31.4 mm
	M8 plastic plug connector, 4-pin	M8 plastic plug connector, 4-pin
	ML6-8-H-80-RT/59/95/1366	ML6-8-H-120-RT/59/65a/95/136



MINIATURE VERSION









- Miniature version
- Bright, high-visibility LED indicators
- HF insensitive to extraneous light and protected against mutual interference
- Precise background suppression,
- Minimal black/white difference
- Safe detection of all surfaces,
- irrespective of colour and structure
- Bright, high-visibility LED indicators to front and rear of device
- Insensitive to extraneous light,
- even with pulsed energy-saving lamps

 Mechanical Light ON/Dark ON changeover and sensitivity adjuster
- Bright, high-visibility LED indicators to front and rear of device
- HF insensitive to extraneous light and protected against mutual interference
- Safe detection of all surfaces, irrespective of colour and structure
- High switching frequency and short response times

5 mm 140 n	nm, adjustable	20 mm 25	0 mm, adjust	able	20 mm 100 mm, adjustable		20 mm 3	50 mm, adju	stable
Red LED	Infrared LED			Red L	.ED	Red LED			Infrared LED
approx. 5 mm		approx. 8 mm	at 250 mm		approx. 3 mm at 100 mm		* * *	mm at 350	m
< 10				< 10				< 10 %	
10 V DC				10 V DC				C 30 V DC	
Light ON/					N, switchable			ON/Dark ON	
2 PNP tra	ansistors	2 PNP transistors	1 push-pull output	1 push-pull output	1 push-pull output	2 push-pull outputs		8	
max. 30 V DC/	max. 100 mA		ma	x. 30 V DC	/max. 0.2 A		max. 30 V	DC/max. 100) mA
1000) Hz	1000 Hz		1000 Hz					
Power-on/short circuit/und		Power-on/short circuit/switching status/stability control		Power-on/short circuit/undervoltage/switching status					
-20 °C		-40 °C +60 °C				°C +60 °C			
11 mm x 31 r	mm x 23 mm		41.5	mm x 49	mm x 15 mm		31 mm x 62	.4 mm x 13.	
M8 plastic plug connector, 4-pin		M12 metal plug connector, 4-pin, rotatable 90°	M12 metal plug connector, 4-pin, rotatable 90°	Fixed cable 2.5 m	M12 metal plug connection, 5-pin	Fixed cable 2.5 m	M8 metal plug connector, 4-pin	M12 metal plug	connection, 4-pin
L7-8-H-140-RT/59/65a/120/143	L7-8-H-140-IR/59/65a/120/143	MLV12-8-H-250-RT/47/65b/124	MLV12-8-H-250-RT/65b/124/128	MLV12-8-H-250-RT/65b/115/128	MLV12-8-H-100-RT/65b/124/128	1LV41-8-H-350-RT/59/115/136	ILV41-8-Н-350-RT/59/95/136	ILV41-8-H-350-RT/59/92/136	1LV41-8-H-350-IR/59/92/136



MINIATURE VERSION





- Bright, high-visibility LED indicators to front and rear of device
- Positive detection including objects with a very low level of reflection
- Mechanical Light ON/Dark On changeover and range adjuster
- Insensitive to extraneous light, even with pulsed energy-saving lamps

KT10-8-H

- Miniature version in M4 housing
- Housing material: High-grade steel
- The SU10 or SU11 signal converter is required for operation



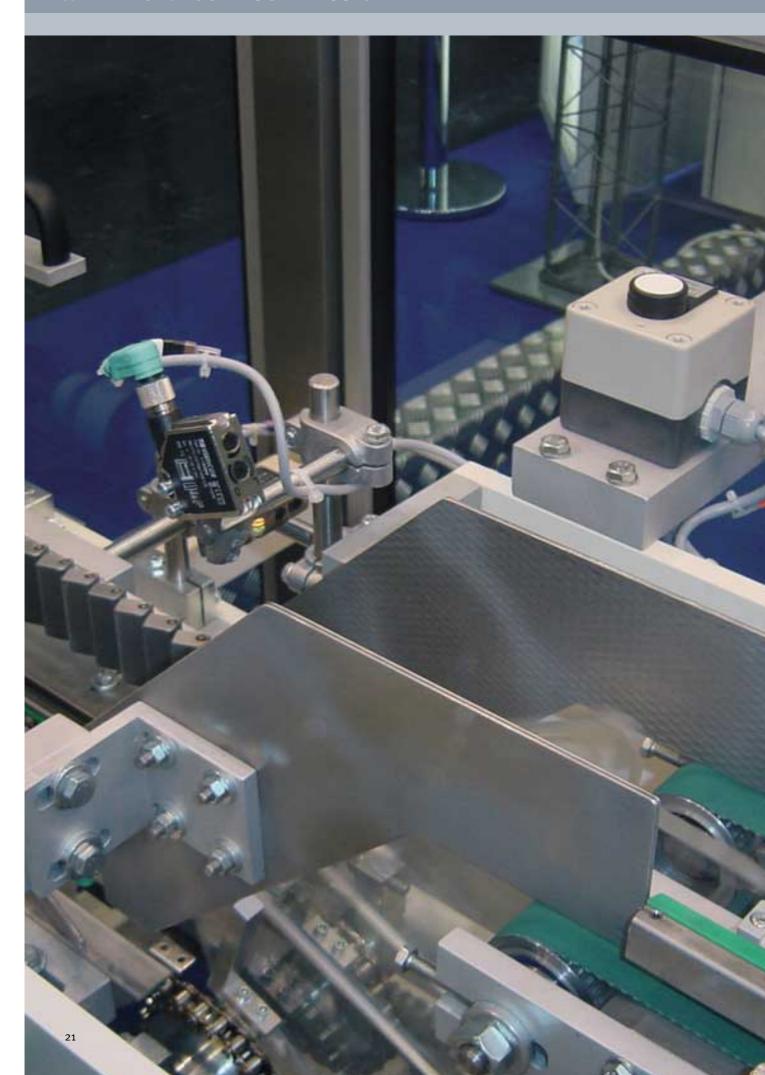
- Threaded light beam switch in M18 metal housing IP67
- Push-pull output stage, 200 mA

 Mechanical Light ON/Dark ON changeover and range adjuster
- No mutual interference

 Background suppression, electrically adjustable

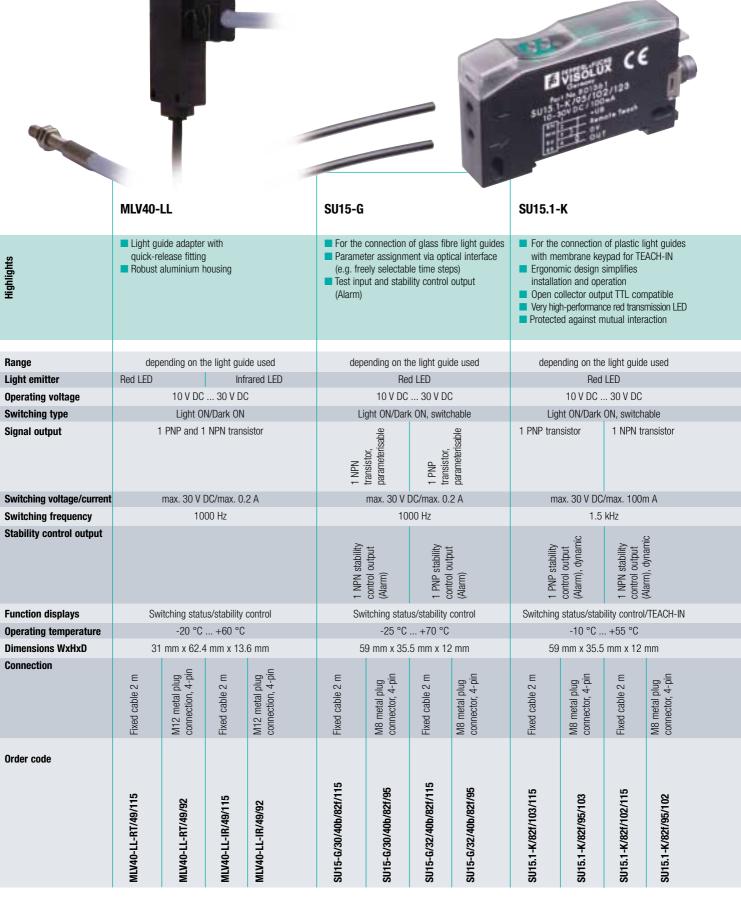
20 mm 400 mm, adjustable 20 mm 700 mm, adjustable			adjustable	0.5 mm 8 mm	20 mm 120 mm
	Red LED			Infrared LED	Red LED
approx. 12 mm at 400 mm	approx. 1	5 mm at 7	00 mm	approx. 2 mm at 8 mm	6 mm at 120 mm
< 10 %	< 20 %			< 10 %	
10 V	/ DC 30 V DC			10 V DC 30 V DC	10 V DC 30 V DC
1 1	/Dark ON, switcha	ble			Light ON/Dark ON, switchable
2 PNP transistors 1 push-pull output	output 2 PNP transistors	1 push-pull output	1 push-pull output	See signal converter –	1 push-pull output
2 PNP transistors 1 push-pull output	output 2 PNP transistors	1 pus outpu	1 push- output	page 6	
max. 3	0 V DC/max. 0.2 A	4			max. 30 V DC/max. 0.2 A
	250 Hz			-20 °C +60 °C	500 Hz
Power-on/switc	ching status/stabili	ty control		M4 x 25 mm	Switching status/stability control
-40	0 °C +60 °C			Fixed cable 1.5 m	-25 °C +60 °C
	x 88 mm x 25.8 i				M18 x 65 mm
Plastic plug con- nector M12, 5-pin Fixed cable 2.5 m		Plastic plug con- nector M12, 5-pin	Fixed cable 2.5 m		M12 Vario-Quick connector, 4-pin
RL28-8-H-400-RT/47/105 RL28-8-H-400-RT/105/110	RL28-8-H-400-RT/110/115 RL28-8-H-700-RT/47/105	RL28-8-H-700-RT/105/110	RL28-8-H-700-RT/110/115	KT10-8-H-8	VT18-8-H-120-M/40a/65b/118/128

WITH BACKGROUND SUPPRESSION





PHOTOELECTRIC LIGHT GUIDE DEVICES





protected against mutual interference

depending on the light guide used					
Red LED					
10 V DC 30 V DC					
Light ON/Dark ON, switchable					
1 NPN transistor 1 PNP transistor 1 push-pull output					

max. 30 V DC/max. 0.2 A	
500 Hz	

VL18LL-M/30/40a/118	VL18LL-M/32/40a/118	VL18LL-M/40a/118/128		
	M12 metal plug connector, 4-pin (Vario-Quick)			
N	Л18 x 78 mr	n		
-25 °C +70 °C				
Power-on/short circuit/switching status				



LL for MLV40-LL	1	MLV40-LL-IR	MLV40-LL-RT
	Order code	Detect./scan. range	Detect./scan. range
Glass fibre light guide - Single- pass with PVC sheathing	LCE 04-1,1-0,5-WC3 LCE 04-1,6-0,5-WC3	100 mm 280 mm	50 mm 80 mm
Glass fibre light guide - Reflex with PVC sheathing	LCR 04-1,1-0,5-WC3 LCR 04-1,6-0,5-WC2 LCR 04-1,6-0,5-Z1	50 mm 50 mm 80 mm	25 mm 20 mm 40 mm
Glass fibre light guide - Reflex with metal-silicon sheathing	LLR 04-1,6-0,5-G LLR 04-1,6-0,5-QW 1x4 LLR 04-1,6-1,0-WC3	90 mm 80 mm 80 mm	40 mm 35 mm 35 mm
Glass fibre light guide - Single- pass with metal sheathing	LME 04-0,8-0,5-Z1	80 mm	40 mm
Glass fibre light guide - Reflex with metal sheathing	LMR 04-0,5-0,5-WC4 LMR 04-0,5-0,5-Z0 LMR 04-1,6-0,5-Z1	6 mm 7 mm 80 mm	5 mm 6 mm 35 mm

LL for SU15-G

	Order code	Detect./scan. range
Glass fibre light guide - Single- pass with PVC sheathing	LCE 06-2,3-0,5-K2	600 mm
Glass fibre light guide - Single- pass with metal sheathing	LME 06-1,9-0,5-K9 LME 06-2,3-0,5-K2	500 mm 600 mm
Glass fibre light guide - Single- pass with silicon sheathing	LSE 06-1,1-0,5-K9	100 mm
Glass fibre light guide - Reflex with metal sheathing	LMR 06-1,1-0,5-K3 LMR 06-2,3-0,5-K3	10 mm 45 mm

LL for SU15.1-K

	Order code	Detect./scan. range
Plastic light guide - Single-pass	KLE-C04-1,0-1,0-K104 KLE-C04-1,0-1,0-K106 KLE-C01-1,0-1,0-K107 KLE-C04-1,0-1,0-K108 KLE-C01-1,3-2,0-K112	80 mm 80 mm 20 mm 80 mm 300 mm
Plastic light guide - Reflex	KLR-C02-1,25-1,0-K73 KLR-C02-1,25-1,0-K75 KLR-C09-1,25-1,0-K76 KLR-C09-1,25-1,0-K77	4 mm 4 mm 35 mm 35 mm

LL for VL18LL

	Order code	Detect./scan. range
Glass fibre light guide - Single- pass with PVC sheathing	LCE 18-2,3-0,5-K2 LME 18-1,9-0,5-K9	400 mm 160 mm
Glass fibre light guide - Reflex with PVC sheathing	LCR 18-2,7-1,0-K9 LMR 18-1,1-0,5-K3	50 mm 25 mm
Glass fibre light guide - Reflex with metal sheathing	LMR 18-2,3-0,5-K3 LMR 18-2,7-0,5-K9	60 mm 40 mm
Glass fibre light guide - Reflex with silicon sheathing	LSR 18-2,3-0,5-K12 LSR 18-3,2-0,5-K1	25 mm 95 mm

PRINTING MARK CONTRAST SCANNERS



Highlights





DK20



DKE20

n	K1	\mathbf{n}	IΔS
		11-	Ι Δ.Ν.

Laser printing mark scanner for the detection of very small marks

Large range of focus: 3 mm ... 300 mm

DK10-LAS/76a/110/12

- Multi-potentiometer for switching threshold adjustment
- 30 µs response time, suitable for extremely fast scanning sequences

DK12

■ Small printing mark scanner for the fast detection of arbitrary printing marks

- TEACH-IN static and dynamic in one unit
- Double push-pull output stage
- 40 µs response time, suitable for extremely fast scanning sequences

11 mm

■ Direct detection light scanner for detecting arbitrary

- printing marks Static TEACH-IN procedure for automatic switching threshold
- adjustment and emitter colour selection Optical system can be rotated through 90°

9.5 mm +/- 3 mm

Robust water tight

plastic housing

High-grade steel housing

Range	3 mm 300 mm		
Light emitter	Red lase	er diode	
Light spot diameter	approx. 0.8 m	m at 300 mm	
Operating voltage	10 V DC	30 V DC	
Switching type	Light ON/Dark	ON, switchable	
Signal output	Push-pu	Il output	
Analogue output		0.3 mA 10	
Switching voltage/current	max. 30 V D	C/max. 0.2 A	
Response time	30 µs		
Function displays	Switching status		
Operating temperature	-20 °C +60 °C		
Dimensions W x H x D	64.8 mm x 85.6 mm x 33 mm		
Connection	M12 metal plug	connection, 5-pi	
Order code	54	10/124	

DC/max. 0.2 A 30 µs ching status C ... +60 °C 35.6 mm x 33 mm ug connection, 5-pin DK10-LAS/76a/79b/110/124

0.3 mA ... 10 mA

LED green, red, blue 10 V DC ... 30 V DC Light ON/Dark ON 2 push-pull outputs max. 30 V DC/max. 100 mA 40 µs -20 °C ... +60 °C 15 mm x 41.5 mm x 49 mm

approx. 1 x 3 mm, along the housing axis Power-on/undervoltage/switch. status/TEACH-IN M12 metal plug connector, 5-pin, 90 ° rotatable

DK20-9,5/110/124

LED green, red, blue 1 mm x 4 mm, along the housing axis 10 V DC ... 30 V DC Light ON/Dark ON Push-pull output 0.3 mA ... 10 mA max. 30 V DC/max. 0.2 A 30 µs Switching status/TEACH-IN/stability control -20 °C ... +60 °C 64.8 mm x 89.6 mm x 33 mm M12 metal plug connection, 5-pin

DK20-9,5/79b/110/124

DKE20-9,5/110/124







K21	DKE21	DK34	DK35

- Direct detection light scanner for detecting arbitrary printing marks
- Dynamic TEACH-IN procedure for automatic switching threshold adjustment and emitter colour selection
- Optical system can be rotated through 90°
- Robust water tight plastic housing
- High-grade steel housing

9.5 mm +/- 3 mm LED green, red, blue 1 mm x 4 mm, along the housing axis

10 V DC ... 30 V DC

Light ON/Dark ON Push-pull output

max. 30 V DC/max. 0.2 A

30 µs

Switching status/TEACH-IN/stability control

-20 °C ... +60 °C

64.8 mm x 89.6 mm x 33 mm

M12 metal plug connection, 5-pin

■ Direct detection light scanner for detecting arbitrary printing marks, with a very high resolution of the contrast steps

High switching accuracy for highly accurate positioning work

■ TEACH-IN procedure for automatic switching threshold adjustment and emitter colour selection:

Static

Dynamic

10 V DC ... 30 V DC Light ON/Dark ON Push-pull output

9.5 mm +/- 3 mm

LED green, red, blue

1 mm x 4 mm, along the housing axis

max. 30 V DC/max. 0.2 A

30 µs

Switching status/TEACH-IN/stability control

-20 °C ... +60 °C

64.8 mm x 89.6 mm x 33 mm

M12 metal plug connection, 5-pin

DKE21-9,5/110/124 DK21-9,5/110/124





COLOUR SENSORS





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- Direct detection light scanner for detecting coloured printing marks on various coloured backgrounds
- Static TEACH-IN procedure for automatic switching threshold adjustment and emitter colour selection
- Optical system can be rotated through 90°
- Robust water tight plastic housing
- High-grade steel housing
- Colour storage per TEACH-IN button
- Up to 10 colours/colour areas can be programmed
- Colour tolerances can be taught-in
- Membrane keypad
- Various light guides

	plastic ho	using			
Range		9.5 mm	+/- 3 mm	max.	100 mm
Light emitter		LED gree	n, red, blue	White	light LED
Light spot diameter	1.5 mm	4 mm x 1 mm	1 mm x 4 mm	approx. 5 mm 60 mm, depending on light guide used	
Operating voltage		10 V DC	30 V DC	18 V DC	30 V DC
Switching type	PNP to +	-UB and NPN to 0V	switching on detection of mark	Switches to +UB w	hen colour is detected
Signal output		1 PNP and 1	NPN transistor		4 PNP, binary coded, assigned to the measured value memories
Stability control output				· · · · · · · · · · · · · · · · · · ·	IN mode or when all measured ories are empty
Switching voltage/current		max. 30 V D	OC/max. 0.2 A	max. 30 V DC/max. 0.4 A	
Response time	300 μs		1.	2 ms	
Function displays	Switching status/TEACH-IN/stability control		1 LED per colour channel	, 3 LEDs as adjustment aids	
Operating temperature		-20 °C +60 °C		-10 °C +50 °C	
Dimensions W x H x D		64.8 mm x 89	.6 mm x 33 mm	109 mm x 151 mm x 48 mm	
Connection	M12 metal plug connection, 5-pin		2 M12 metal plu	g connectors, 7-pin	
Order code	DF20/B/49/124	DF20/A/49/124	DFE20/49/124	VGS110-5K	VGS110-10K



Other options available or request



Light guide for VCS110

Plastic light guide, silicon sheathing, M4 head, length 1 m KLR 05-1,5/3x1,21-1,0-G4

Glass light guide, head 10 mm smooth tube, high-grade steel sheathing, length 1m

LMR 05-3,6/3x2,6-1,0-Z1

mm smooth tube, steel sheathing, length 5 m

Plastic light guide, head 10 **KMR 05-3,2/3x2,5-5,0-Z1**

BARCODE SCANNER





	VB10		VB12		
Highlights	 Very small High scan rate Mounting bracket in d Very high resolution Large depth of focus 	delivery package	Excellent price/performanc Weight optimised with mag Flat device, with light outle Large read angle	nesium housing	
Read distance	50 mm 220 mm	40 mm 125 mm	30 mm 220 mm	10 mm 110 mm	
Read angle	52°	60°	30 111111 220 111111	70°	
Resolution	0.15 mm (6 mils)	0.076 mm (3 mils)	0.2 mm (8 mils)	0.12 mm (5 mils)	
Scan rate		500 scans/s		50 scans/s	
Grid	15 mm at 220 mm	15 mm at 220 mm	15 mm at 220 mm	220 mm at 220 mm 15 mm at 15 mm at 220 mm	
Interface	RS 232 and RS 48	85 up to115.2 kBit/s	RS 232 and RS	3 485 up to115.2 kBit/s	
Inputs	External	I triggering	Exter	nal triggering	
Outputs	2 outputs (p	programmable)	2 output	s (programmable)	
Operating voltage	10 V DC	30 V DC	10 V DC 30 V DC		
Power consumption	2	2 W		1.5 W	
Light exit			front side	front side	
Dimensions	40 mm x 28 mm x 50 mm		80 mm x :	22.5 mm x 50 mm	
Laser class Order code	VB10-220	WB10-125 WB10-125-R	VB12-220 VB12-220-R VB12-220-S	VB12-110-8 VB12-110-8 VB12-110-S-R	
	R R	AB B	8 8 8		





ROTARY ENCODERS





TVI40

Highlights

- Incremental encoderTarget lineUp to 1,024 ppr

RHI58

- Incremental encoderEuropean industry standardUp to 5,000 ppr

Pulse count	Up to 1,024 ppr		Up to 9	5,000 ppr
Output/Interface	Push-pull, RS 422 functionality, incremental incremental		Push-pull, incremental	RS 422, incremental
Output code				
Operating voltage	4.75 V DC	30 V DC	10 V DC 30 V DC	10 V DC 30 V DC or 5 V DC
Switching current per channel	30 mA max.	20 mA max.	40 mA max.	20 mA max.
Output frequency	max. 100 kHz		max.	200 kHz
Max. rotational speed	6000 min ⁻¹		6000 min ⁻¹	
Moment of inertia	< 4.3 gcm ²		< 40 gcm ²	
Starting torque	< 0.2 Ncm		< 1.5 Ncm	
Shaft load	axial: 20 N, radial: 30 N		angular offset 1°, a	axial offset max. 1mm
Operating temperature	-10 °C +70 °C		-20 °C	+80 °C
Dimensions Diameter x Length	40 mm x 37 mm		58 mm	x 31 mm
Flange type	Clamping flange		Hollow shaft	
Diameter shaft	6 mm, 8 mm		10 mm, 12 mm, 15 mm	
Connection	Fixed cable 0.5 m		Cable	
Order code				





DeviceNet

- Absolute encoder with DeviceNet interfaceIndustrial standard
- Addressing via rotary switch in the removable housing cover
- 16 bit singleturn/30 bit multiturn



- Absolute encoder with PROFIBUS interface
 Class 1 and 2 in accordance with PNO profile 3.062
 Addressing via rotary switches in the removable housing cover
- 16 bit singleturn/30 bit multiturn

PROFIBUS

transfer rate: 0.5 Mbit/s	PROFIBUS, Transfer rate: 0.0096 12 Mbaud
Binary	Binary
10 V DC 30 V DC	10 V DC 30 V DC
Code change frequency: 400 kHz	Code change frequency: 400 kHz
max. 12,000 min ⁻¹	max. 12,000 min ⁻¹
50 gcm ²	30 gcm ²
< 5 Ncm	< 3 Ncm
axial: 40 N, radial: 110 N	axial: 40 N, radial: 110 N
-40 °C +85 °C	-40 °C +70 °C
58 mm x 92 mm	58 mm x 92 mm
Clamping and synchro flange, recessed hollow shaft	Clamping and synchro flange, recessed hollow shaft
6 mm, 10 mm	6 mm, 10 mm
Terminal compartment	Terminal compartment



ULTRASONIC SENSORS Ultrasonic double-sheet control Ultrasonic double-sheet control Series UDC Series UDB Sensor for contact-free discrimination of single and double sheets Sensor for contact-free discrimination of single and double sheets, labels and adhesive areas High operating reliability in dirty conditions, paper thickness detectable Highlights between 10 g/m² ... 2000 g/m² High operating reliability in dirty conditions, Compact version, integrated evaluation paper thickness detectable between 30 g/m² ... 1200 g/m² Highly visible status displays in connection area Positive detection of metallised, glossy and transparent surfaces Positive detection of metallised, glossy and transparent surfaces ■ No TEACH-IN required for the sheet material Simple adjustment via TEACH-IN (pulse input) Separation emitter - receiver: 20 mm ... 80 mm Separation emitter - receiver: 20 mm ... 60 mm **Detection range** 20 V DC ... 30 V DC **Operating voltage** 20 V DC ... 30 V DC 3 switching outputs, PNP, normally-open 3 switching outputs, PNP, normally-closed **Outputs** (Air, single sheet, double sheet) (Air, single sheet, double sheet) to an external monitoring unit Switching voltage/current of 30 V DC/3 x 200 mA 3 x 100 mA the switching outputs Resolution of the analogue outputs **Switching frequency** Response delay max. 1 ms approx. 15 ms Switching status Switching status **Function displays Protection class** IP65 IP67 0 °C ... +60 °C 0 °C ... +60 °C **Operating temperature** Monitoring unit: 64 mm x 98 mm x 37 mm M18 thread **Dimensions WxHxD** converter: M18 thread x 1, 35 mm long 22 mm, 72 mm long 2 m, PVC cable Connection 3 V1 plug connectors (M12 x 1), 4-pin **Ordering information** Sensor for double-Sensor for label-Sensor for adhesive Sensor for double-sheet detection sheet detection detection area detection Order code JDBK-18GM35-3E2 JDB-18GM35-3E2









- 40 mm short, compact ultrasonic sensor in
- M18 metal housing

 High operating reliability in the event of dirt accumulation, integrated temperature compensation
- Function indicator visible from any angle
- Temperature compensation



Ultrasonic Sensors Series 12GM

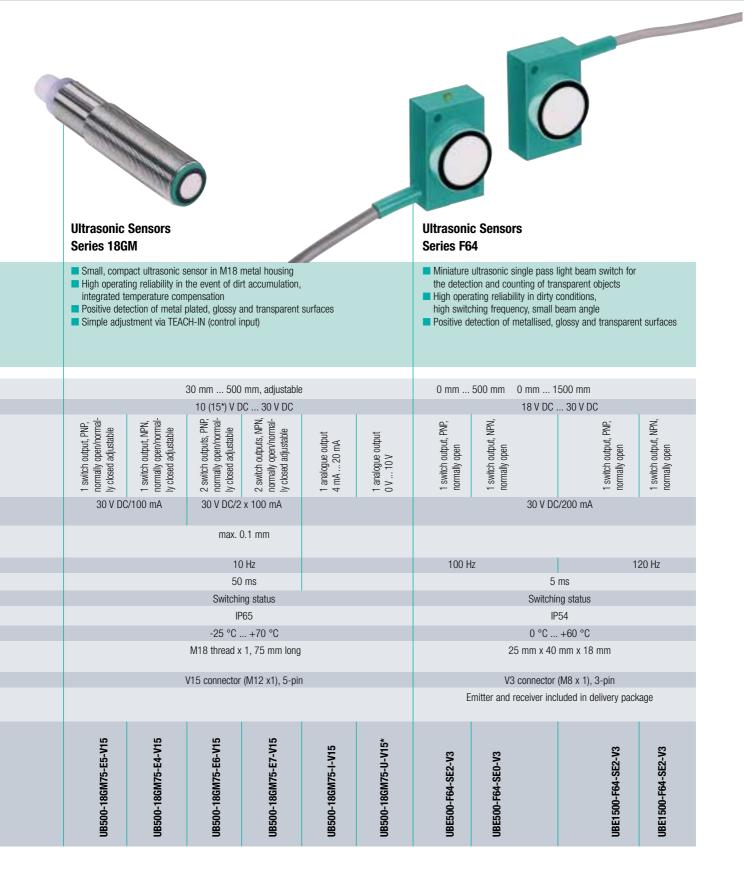
- Miniature ultrasonic sensor in M12 metal housing
- High operating reliability in the event of dirt accumulation, integrated temperature compensation
- Positive detection of metallised, glossy and transparent surfaces
- Simple adjustment via TEACH-IN (control input)

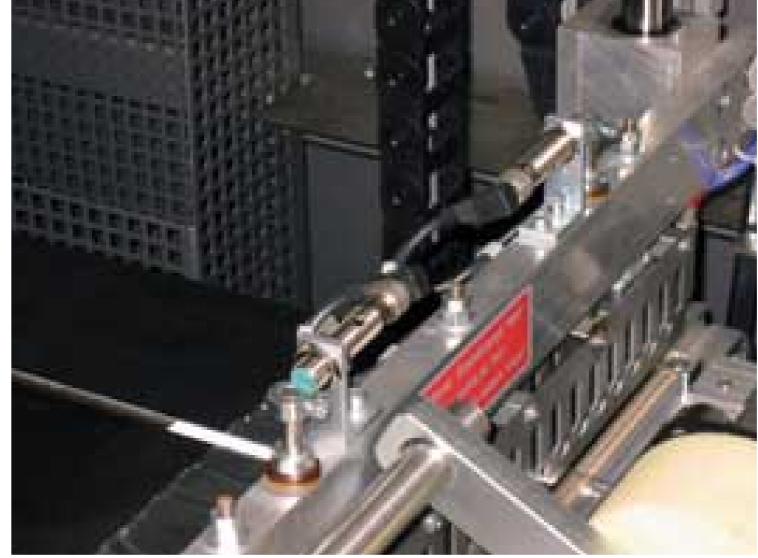


Ultrasonic sensor F12

- Width of ultrasonic cone in the near range can be selected
- Synchronisation possibilities
- Temperature compensation
- Very small blind zone

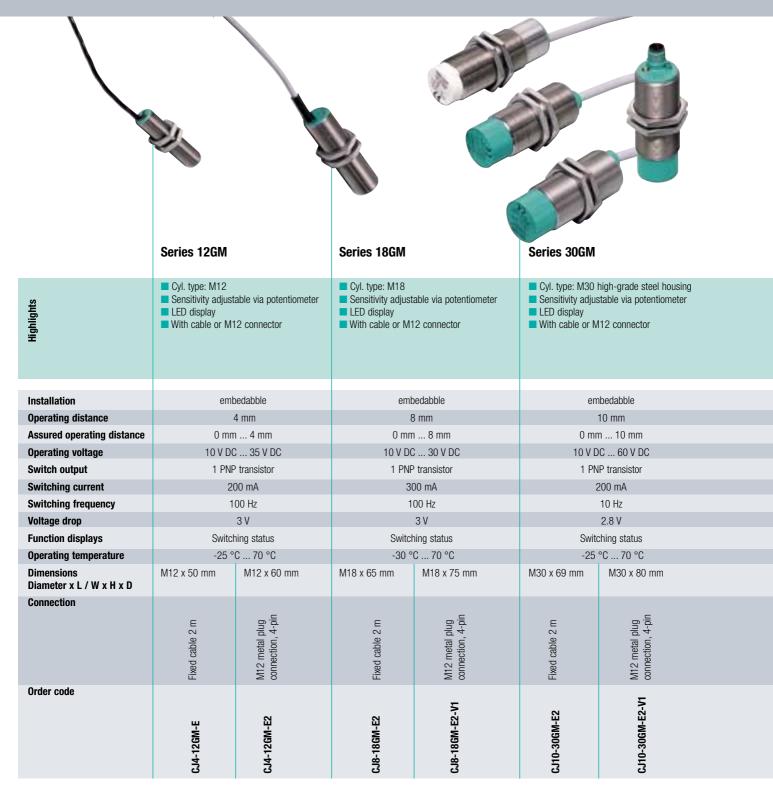
- Tomporatoro componenti						
30) mm 300 mm		30	mm 400 mm, adjusta	able	30 mm 800 mm
10 (1	5*) V DC 30 V DC		1	0 (15*) V DC 30 V DC		10 V DC 30 V DC
1 switch output, PNP, normally open/ normally closed parameterisable	1 analogue output 4 mA 20 mA short-circuit and overload protected	1 analogue output 0 V 10 V short-circuit and overload protected	1 switch output, PNP, normally open/normally closed adjustable	1 analogue output 4 mA 20 mA	1 analogue output 0 V 10 V	Push-pull output, short-circuit proof, reverse polarity protected
	200 mA		100 mA			200 mA
	max. 0.4 mm			max. 0.1 mm		
	8 Hz		10 Hz		max. 4 Hz	
	approx. 30 ms		50 ms		approx. 100 ms	
Switching status		Switching status		Switching status		
IP65			IP65		IP67	
-25 °C +70 °C			-25 °C +70 °C		-25 °C +70 °C	
M18 thread x 1, 50.2 mm long		M	12 thread x 1, 70 mm lo	ong	15 mm x 49 mm x 41.5 mm	
V1 connector (M12 x 1), 4-pin		V1 connector (M12 x 1), 4-pin		Device connector V15 (M12 x 1)		
UB300-18GM40-E5-V1 UB300-18GM40A-E5-V1	UB300-18GM40-1-V1 UB300-18GM40A-1-V1	UB300-18GM40-U-V1* UB300-18GM40A-U-V1*	UB400-12GM-E5-V1	UB400-12GM-I-V1	UB400-12GM-U-V1*	UB800-F12P-EP-V15

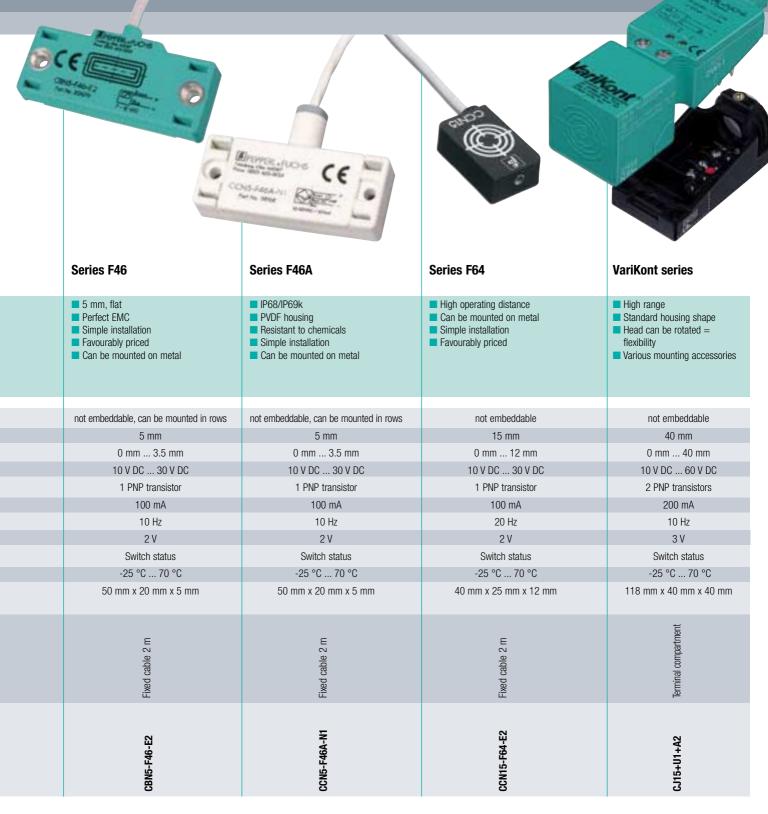






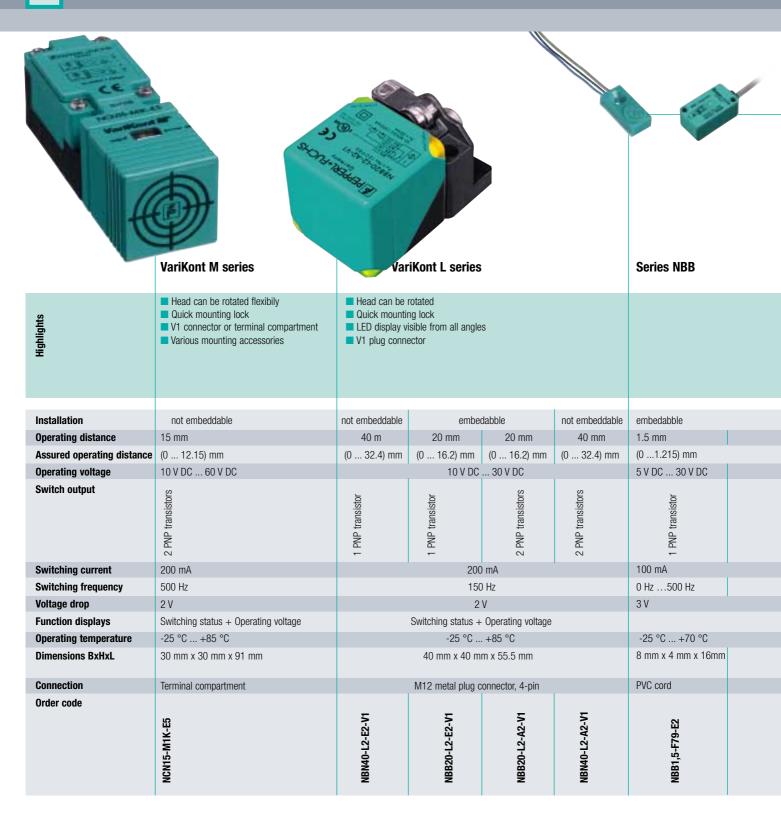
CAPACITIVE PROXIMITY SWITCHES







INDUCTIVE PROXIMITY SWITCHES – SQUARE-SHAPED

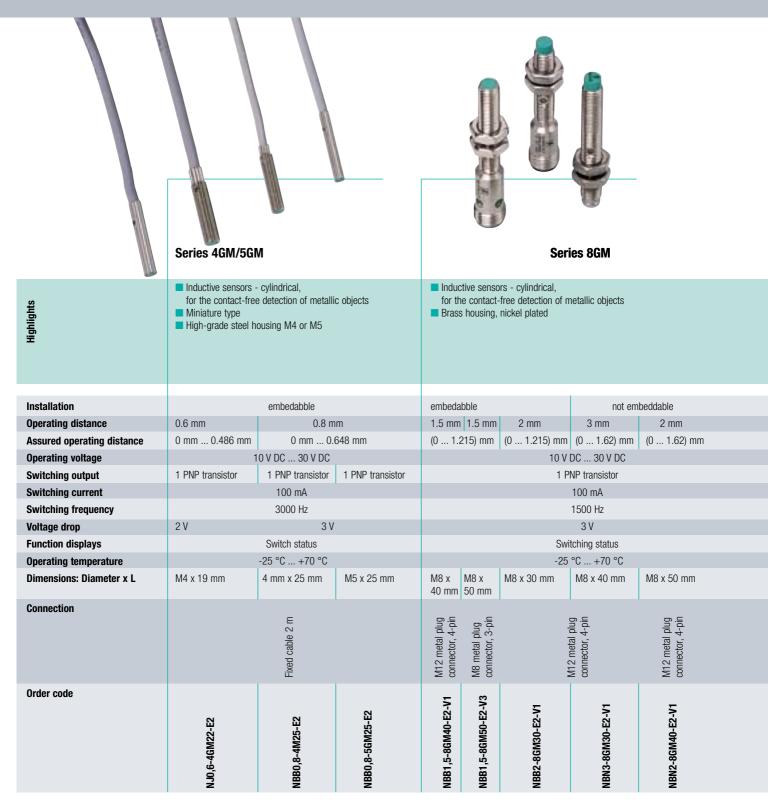




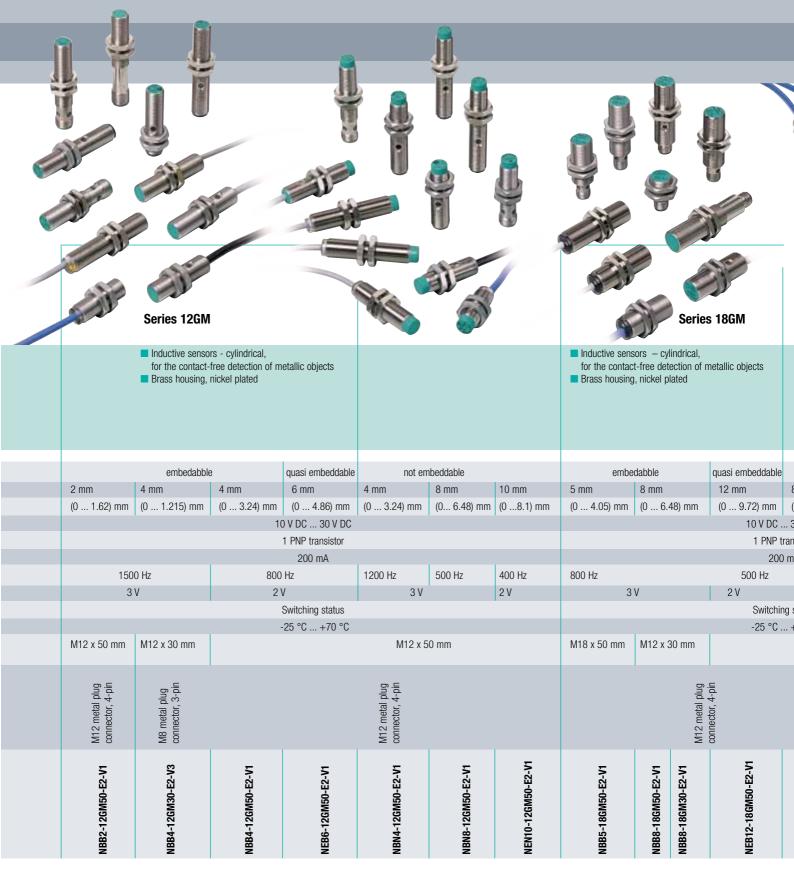




INDUCTIVE PROXIMITY SWITCHES - CYLINDRICAL SHAPE

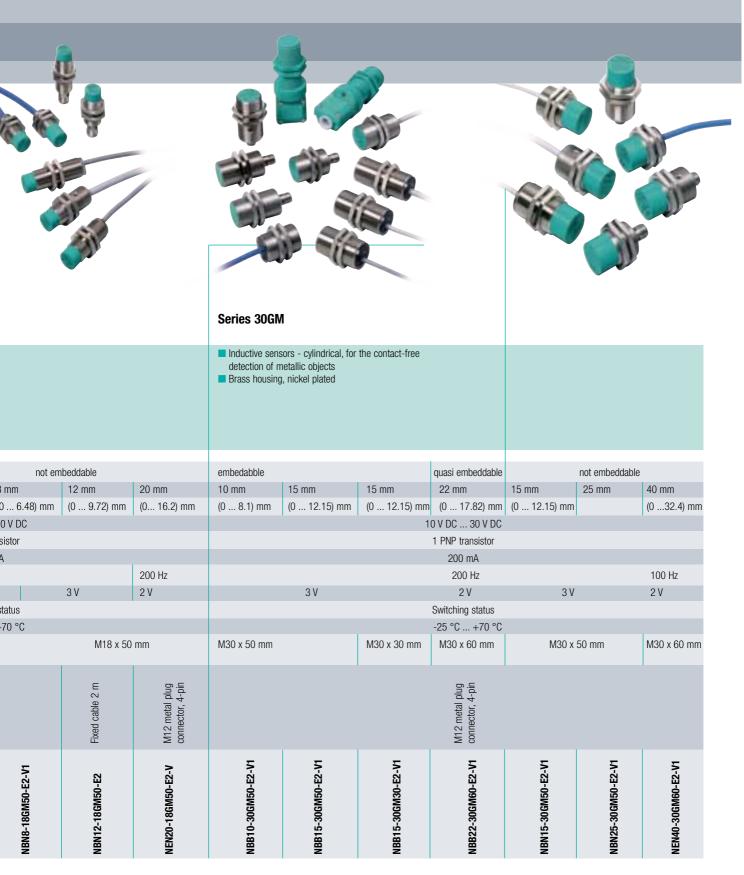


















ACCESSORIES Mounting aids Order code Description BF 12 / BF 12-F Fixing flange for M12 sensors/with fixed stop BF 18 / BF 18-F Fixing flange for M18 sensors/with fixed stop BF 30 / BF 30-F Fixing flange for M30 sensors/with fixed stop BF5-30 Universal fixing set for diameters 5 mm ... 30 mm **OMH-04** Mounting aid for M18 sensors on 12 mm round steel, adjustable MH 01-M18 Mounting aid for M18 sensors on 12 mm round steel, adjustable about 3 axes 9310 Clamping eccentric, 3 set for encoder series 10 and 58 9313 Clamping eccentric, 3 set for encoder series TRD-J 9250 Sprung mounting bracket for encoder series 10 and 58 9213 Sprung mounting bracket for encoder series TRD-J OMH-MLV12-HWK Fixing bracket, small for photoelectric sensors Series MLV12 OMH-MLV12-HWG Fixing bracket, large for photoelectric sensors Series MLV12 OMH-K01 Clamping fitting for dovetail – photoelectric sensors Series MLV12 **OMH-K03** Clamping fitting for dovetail – photoelectric sensors Series MLV12 OMH-MLV11-K Clamping fitting for dovetail - photoelectric sensors Series 28 OMH-4.1 Fixing bracket for photoelectric sensors Series ML4.1 and ML6-8-H

OMH-ML7-01 Fixing bracket for photoelectric sensors Series ML7

OMH-ML7-02 Fixing bracket for photoelectric sensors Series ML71

OHM-ML6 Fixing bracket for photoelectric sensors Series ML4.1 and ML6

OMH-40 Fixing bracket for photoelectric sensors Series MLV40 and MLV41

OMH-VL18 Fixing bracket with tabulating mechanism, mainly for the

single-path light beam switch VS18/VSE18

Reflectors

Order code	Description
C110-2	Diameter 84 mm
ORR50	50.9 mm x 50.9 mm
VR10	60 mm x 19.2 mm
H60	60 mm x 40.5 mm
H85	84.5 mm x 84.5 mm
H160	60 mm x 18 mm
Reflex foil OFR-A4	210 mm x 295 mm

Connection cable

Order code	Description
V3-GM-5M-PVC	M8 cable socket, straight, 3-pin with 5 m cable
V3-WM-5M-PVC	M8 cable socket, angled, 3-pin with 5 m cable
V31-GM-5M-PVC	M8 cable socket, straight, 4-pin with 5 m cable
V31-WM-5M-PVC	M8 cable socket, angled, 4-pin with 5 m cable
V1-G-2M-PVC	M12 cable socket, straight, 4-pin with 2 m cable
V1-W-2M-PVC	M12 cable socket, angled, 4-pin with 2 m cable
V1-G-5M-PVC	M12 cable socket, straight, 4-pin with 5 m cable
V1-W-5M-PVC	M12 cable socket, angled, 4-pin with 5 m cable
V1-G	M12 cable sockets, straight, 4-pin, for making up
V1-G-VL18	M12 Vario-Quick plug connector, 4-pin
V1-W	M12 cable socket, angled, 4-pin, for making up
V3-GM	M8 cable socket, straight, 3-pin, for making up
V3-WM	M8 cable socket, angled, 3-pin, for making up
V15-G-2M-PVC	Plug connector straight, M12, 5-pin with 2 m PVC cable
V15-W-2M-PVC	Plug connector angled, M12, 5-pin with 2 m PVC cable
V15-W-2M-PUR	Plug connector angled, M12, 5-pin with 2 m PUR cable
V15-G-5M-PVC	Plug connector straight, M12, 5-pin with 5 m PVC cable
V15-W-5M-PVC	Plug connector angled, M12, 5-pin with 5 m PVC cable







gives you an overview of our complete portfolio:

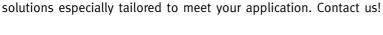
master and gateways for the connection to host field buses, power units, slaves in the form of coupling modules or intelligent sensors, system accessories and AS-Interface safety at work.





VISION SENSOR TECHNOLOGY

Where conventional sensor technology reaches its limits – e.g. when detecting complex scenes – our vision technology comes into play. Our product spectrum includes black/white systems for detecting contours and surface characteristics as well as colour cameras for the two-dimensional evaluation of colours. Details on the camera systems that are easy to integrate and use can be found in the product information industrial image processing. Besides universally applicable cameras, we place our focus on





45

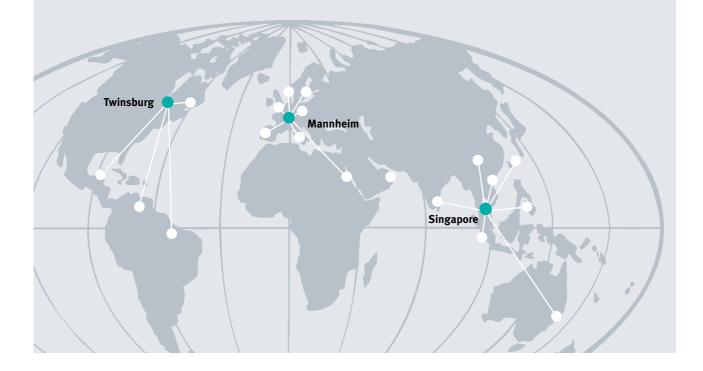






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